

# WELDWERKS

Microscopic Welding Consumables

[weldwerks@msn.com](mailto:weldwerks@msn.com)

772-778-8028

Quotation for: Your Company

Quotation For Training - (2 day) including travel, meals, transportation to and from airport and inter-city from shop to hotel/motel and back etc..

1. Flat Rate for micro-welding training two 8 hour days: **\$1,750.00**
2. You must supply roundtrip airfare from Orlando International/ or West Palm International airports to your closest airport of choice, one day prior to start of training, and the next day after training has been completed (*preferably*) at a decent arrival and departure time for both cities coming and going.
3. Three modest meals close by the shop (per day of training).
4. Transportation- You can either provide a car for me through a rental agency there at the airport or provide transportation for motel, meals, training at shop etc.
5. **Optional arrangement-** Flat fee of **\$3,200.00** + EFT charge and I take care of all arrangements myself.
6. Minimum *5 week advance notice* for scheduling.
7. See page 2 for basic training guidelines.

*All fees including \$15.00 EFT to my corporate account payable and verified prior to leaving Florida.*

The shop must be functional and setup and ready for welding molds and dies in order to have a quality training session. I will help you achieve this prior to coming out by supplying technical assistance and supplying you with necessary items, tools etc. These must also be PIF to corporate account prior to shipping if purchased from Weldwerks VBF LLC. I will supply you references if desired.

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*Typical 2 day sessions:*

**We begin by discussing the reasons why conventional welding methods have proved unsuccessful when repairing or making engineering changes to small tooling.**

**Thorough understanding of the repair or engineering change to be accomplished.**

**Discussion about the importance of cleaning the parts thoroughly and what methods or systems may be used.**

**Accomplishing hand grinding and dressing of areas to be welded and use of this type equipment.**

**Determining parent material and hardness considerations.**

**Selecting correct preheat and postheat programs.**

**Setting up the equipment during the preheat process and readying yourself to begin welding.**

**Proper pointing of tungsten or use of prepointed tungsten**

**Selecting filler rod and inspection of it prior to using it.**

**The welding operation and methods to insure integrity of the welds.**

**Inspection during and immediately after the welding operation.**

**Possible peening operations and descriptions of equipment needed to accomplish this.**

**Postheating and cleaning methods after cool down.**

**Final question and answer session.**